

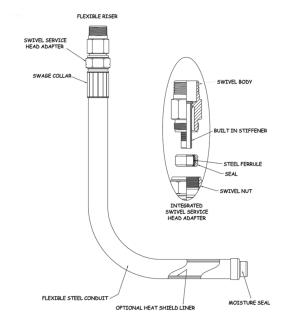


# CHICAGO FITTINGS | X-RISER® FOR LIQUID PROPANE



Model #	Description (Size)	SDR	Conduit Length	Master Carton Qty	MAKE SELECTION BELOW	
XR-10B-8-36-L-ZDC	1/2" CTS (.090 WALL) x 1/2" MPT	7	36"	20		
XR-10B-8-72-L-ZDC	1/2" CTS (.090 WALL) x 1/2" MPT	7	72"	20		
XR-10B-12-36-L-ZDC	1/2" CTS (.090 WALL) x 3/4" MPT	7	36"	20		
XR-10B-12-72-L-ZDC	1/2" CTS (.090 WALL) x 3/4" MPT	7	72"	20		
XR-10B-12-96-L-ZDC	1/2" CTS (.090 WALL) x 3/4" MPT	7	96"	20		
XR-17C-12-36-L-ZDC	3/4" IPS (.095 WALL) x 3/4" MPT	11	36"	10		
XR-17C-12-72-L-ZDC	3/4" IPS (.095 WALL) x 3/4" MPT	11	72"	10		
XR-17C-12-96-L-ZDC	3/4" IPS (.095 WALL) x 3/4" MPT	11	96"	10		





# STAB DEPTH STAB DEPTH LINER (OPTIONAL) CONDUIT SWIVEL NUT FOR OUTDOOR USE ONLY. PENETRATIONS THROUGH CONCRETE SLABS MUST BE SLEEVED.

JOB NAME:			
JOB LOCATION:			
CONTRACTOR:	DATE:	ITEM TAG:	
ENGINEER APPROVAL:	DATE:	PART NUMBER:	



### **SPECIFICATION SUBMITTAL SHEET**

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- No underground joints
- No chamfering
- Bi-directional seal can't be installed improperly
- No torque requirements
- Integral barbed stiffeners are permanent for additional pull out resistance

3.1 Bodies	3.1.1	Tubing AISI C1013	MATERIAL		
	3.1.2	Bar AISI C12L14, C1213, C1215	DEFINITIONS		
	3.1.3	Bar CDA836 85-5-5-5 Bronze	DEI INTTONS		
	3.1.4	Bar CDA360 Free Machining Bra	ass		
3.2 Nuts	3.2.1	Tubing AISI C1013			
	3.2.2	Bar AISI C12L14, C1213, C1215			
	3.2.3	Bar CDA836 85-5-5-5 Bronze			
	3.2.4	Bar CDA360 Free Machining Bra	ass		
3.3 Seals	3.3.1	Seals shall be manufactured from a Buna-N compound material that will resist			
		deterioration from age or air under normal storage conditions. The seal will resist			
		deterioration from impurities normally found in natural gas or LP gas including			
		odorants, liquid hydrocarbons, carbon dioxide and water. The compound shall meet			
		the following specifications:			
		Color: Black/Red	Durometer: 75 +/-5		
		Elongation: 150%	Tensile Strength: 1,500 psi min.		
3.4 Ferrules	3.4.1	Cold Rolled Strip C1050			
3.5 Insulators	3.5.1	Zytel 105			
3.6 Conduit	3.6.1	Core Material: Hot Dipped Galvanized Steel			
	3.6.2	Jacket Wall: Liquid Tight, Sunli	ght Resistant		
	3.6.3	Crush Resistance: 1,200psi min	in accordance with UL 360		
3.7 Casing	3.6.1	Pipe/Tubing ASTM A53, ASTM A513			
3.8 Moisture Seals	3.7.1	Hot Dipped Vinyl			

# **INSTALLATION PROCEDURE**

- 1. Remove body and install body into meter valve, regulator or piping system First.
- 2. Insert plastic service tube thru the riser assembly and extend the plastic a minimum of 5" past the end of swivel nut.
- 3. Cut the plastic tubing square and deburr O.D. and I.D. Clean exposed tubing with a clean, dry, grease free cloth making sure not to scratch the surface of the plastic tubing.
- 4. Mark tubing to stab depth (SEE CHART) with felt tip pen or suitable marker. Make sure not to scratch surface of plastic tubing with marker.
- 5. Slip seal over plastic service tube and slide seal into the swivel nut.
- 6. Stab plastic up into body until end of body is flush to within a 1/8" of the mark.
- 7. Push swivel nut towards body threads and engage threads. Tighten swivel nut and body until fitting becomes iron bound, that is, "metal to metal".