

14. TABLES AND FIGURES

TABLE 14.1. Copper Tube: Types, Standards, Applications, Tempers, Lengths

Tube type	Color code	Standard	Application ¹	Commercially available lengths ²		
				Nominal or standard sizes	Drawn	Annealed
Type K	Green	ASTM B 88 ³	- Domestic water service and distribution - Fire protection - Solar - Fuel/fuel oil - HVAC - Snow melting - Compressed air - Natural gas - Liquefied petroleum (LP) gas - Vacuum	Straight lengths:		
				¼ inch to 8 inch	20 ft.	20 ft.
				10 inch	18 ft.	18 ft.
				12 inch	12 ft.	12 ft.
				Coils:		
				¼ inch to 1 inch	-	60 ft.
					-	100 ft.
				1¼ inch and 1½ inch	-	60 ft.
2 inch	-	40 ft.				
	-	45 ft.				
Type L	Blue	ASTM B 88	- Domestic water service and distribution - Fire protection - Solar - Fuel/fuel oil - Natural gas - Liquefied petroleum (LP) gas - HVAC - Snow melting - Compressed air - Vacuum	Straight lengths:		
				¼ inch to 10 inch	20 ft.	20 ft.
				12 inch	18 ft.	18 ft.
				Coils:		
				¼ to 1 inch	-	60 ft.
					-	100 ft.
				1¼ inch to 1½ inch	-	60 ft.
				2 inch	-	40 ft.
-	45 ft.					
Type M	Red	ASTM B 88	- Domestic water service and distribution - Fire protection - Solar - Fuel/fuel oil - HVAC - Snow melting - Vacuum	Straight lengths:		
				¼ inch to 12 inch	20 ft.	N/A
DWV	Yellow	ASTM B 306	- Drain, waste, vent - HVAC - Solar	Straight lengths:		
				1¼ inch to 8 inch	20 ft.	N/A
ACR	Blue	ASTM B 280	- Air conditioning - Refrigeration - Natural gas - Liquefied petroleum (LP) gas - Compressed air	Straight lengths:		
				¼ inch to 4½ inch	20 ft.	⁴
				Coils:		
				½ inch to 1½ inch	-	50 ft.
OXY, MED OXY/ MED OXY/ACR ACR/MED	(K) Green (L) Blue	ASTM B 819	- Medical gas - Compressed medical air - Vacuum	Straight lengths:		
				¼ inch to 8 inch	20 ft.	N/A

1. There are many other copper and copper alloy tubes and pipes available for specialized applications. For information on these products, contact the Copper Development Association Inc.

2. Individual manufacturers may have commercially available lengths in addition to those shown in this table.

3. Tube made to other ASTM standards is also intended for plumbing applications, although ASTM B88 is by far the most widely used. ASTM Standard Classification B 698 lists six plumbing tube standards including B 88.

4. Available as special order only.

TABLE 14.2a. Dimensions and Physical Characteristics of Copper Tube: Type K

Nominal or standard size, inches	Nominal dimensions, inches			Calculated values (based on nominal dimensions)				
	Outside diameter	Inside diameter	Wall thickness	Cross sectional area of bore, sq. inches	Weight of tube only, pounds per linear ft.	Weight of tube & water, pounds per linear ft.	Volume of tube, per linear ft.	
							Cu ft.	Gal.
¼	.375	.305	.035	.073	.145	.177	.00051	.00379
⅜	.500	.402	.049	.127	.269	.324	.00088	.00660
½	.625	.527	.049	.218	.344	.438	.00151	.0113
⅝	.750	.652	.049	.334	.418	.562	.00232	.0174
¾	.875	.745	.065	.436	.641	.829	.00303	.0227
1	1.125	.995	.065	.778	.839	1.18	.00540	.0404
1¼	1.375	1.245	.065	1.22	1.04	1.57	.00847	.0634
1½	1.625	1.481	.072	1.72	1.36	2.10	.0119	.0894
2	2.125	1.959	.083	3.01	2.06	3.36	.0209	.156
2½	2.625	2.435	.095	4.66	2.93	4.94	.0324	.242
3	3.125	2.907	.109	6.64	4.00	6.87	.0461	.345
3½	3.625	3.385	.120	9.00	5.12	9.01	.0625	.468
4	4.125	3.857	.134	11.7	6.51	11.6	.0813	.608
5	5.125	4.805	.160	18.1	9.67	17.5	.126	.940
6	6.125	5.741	.192	25.9	13.9	25.1	.180	1.35
8	8.125	7.583	.271	45.2	25.9	45.4	.314	2.35
10	10.125	9.449	.338	70.1	40.3	70.6	.487	3.64
12	12.125	11.315	.405	101	57.8	101	.701	5.25

TABLE 14.2b. Dimensions and Physical Characteristics of Copper Tube: Type L

Nominal or standard size, inches	Nominal dimensions, inches			Calculated values (based on nominal dimensions)				
	Outside diameter	Inside diameter	Wall thickness	Cross sectional area of bore, sq. inches	Weight of tube only, pounds per linear ft.	Weight of tube & water, pounds per linear ft.	Volume of tube, per linear ft.	
							Cu ft.	Gal.
¼	.375	.315	.030	.078	.126	.160	.00054	.00405
⅜	.500	.430	.035	.145	.198	.261	.00101	.00753
½	.625	.545	.040	.233	.285	.386	.00162	.0121
⅝	.750	.666	.042	.348	.362	.506	.00232	.0174
¾	.875	.785	.045	.484	.455	.664	.00336	.0251
1	1.125	1.025	.050	.825	.655	1.01	.00573	.0429
1¼	1.375	1.265	.055	1.26	.884	1.43	.00875	.0655
1½	1.625	1.505	.060	1.78	1.14	1.91	.0124	.0925
2	2.125	1.985	.070	3.09	1.75	3.09	.0215	.161
2½	2.625	2.465	.080	4.77	2.48	4.54	.0331	.248
3	3.125	2.945	.090	6.81	3.33	6.27	.0473	.354
3½	3.625	3.425	.100	9.21	4.29	8.27	.0640	.478
4	4.125	3.905	.110	12.0	5.38	10.1	.0764	.571
5	5.125	4.875	.125	18.7	7.61	15.7	.130	.971
6	6.125	5.845	.140	26.8	10.2	21.8	.186	1.39
8	8.125	7.725	.200	46.9	19.3	39.6	.326	2.44
10	10.125	9.625	.250	72.8	30.1	61.6	.506	3.78
12	12.125	11.565	.280	105	40.4	85.8	.729	5.45

TABLE 14.2c. Dimensions and Physical Characteristics of Copper Tube: Type M

Nominal or standard size, inches	Nominal dimensions, inches			Calculated values (based on nominal dimensions)				
	Outside diameter	Inside diameter	Wall thickness	Cross sectional area of bore, sq. inches	Weight of tube only, pounds per linear ft.	Weight of tube & water, pounds per linear ft.	Volume of tube, per linear ft.	
							Cu ft.	Gal.
3/8	.500	.450	.025	.159	.145	.214	.00110	.00826
1/2	.625	.569	.028	.254	.204	.314	.00176	.0132
3/4	.875	.811	.032	.517	.328	.551	.00359	.0269
1	1.125	1.055	.035	.874	.465	.843	.00607	.0454
1 1/4	1.375	1.291	.042	1.31	.682	1.25	.00910	.0681
1 1/2	1.625	1.527	.049	1.83	.940	1.73	.0127	.0951
2	2.125	2.009	.058	3.17	1.46	2.83	.0220	.165
2 1/2	2.625	2.495	.065	4.89	2.03	4.14	.0340	.254
3	3.125	2.981	.072	6.98	2.68	5.70	.0485	.363
3 1/2	3.625	3.459	.083	9.40	3.58	7.64	.0653	.488
4	4.125	3.935	.095	12.2	4.66	9.83	.0847	.634
5	5.125	4.907	.109	18.9	6.66	14.8	.131	.982
6	6.125	5.881	.122	27.2	8.92	20.7	.189	1.41
8	8.125	7.785	.170	47.6	16.5	37.1	.331	2.47
10	10.125	9.701	.212	73.9	25.6	57.5	.513	3.84
12	12.125	11.617	.254	106	36.7	82.5	.736	5.51

TABLE 14.2d. Dimensions and Physical Characteristics of Copper Tube: DWV (Drain, Waste and Vent)

<i>Nominal or standard size, inches</i>	<i>Nominal dimensions, inches</i>			<i>Calculated values (based on nominal dimensions)</i>				
	<i>Outside diameter</i>	<i>Inside diameter</i>	<i>Wall thickness</i>	<i>Cross sectional area of bore, sq. inches</i>	<i>Weight of tube only, pounds per linear ft.</i>	<i>Weight of tube & water, pounds per linear ft.</i>	<i>Volume of tube, per linear ft.</i>	
							<i>Cu ft.</i>	<i>Gal.</i>
1¼	1.375	1.295	.040	1.32	.650	1.22	.00917	.0686
1½	1.625	1.541	.042	1.87	.809	1.62	.0130	.0971
2	2.125	2.041	.042	3.27	1.07	2.48	.0227	.170
3	3.125	3.030	.045	7.21	1.69	4.81	.0501	.375
4	4.125	4.009	.058	11.6	2.87	7.88	.0806	.603
5	5.125	4.981	.072	19.5	4.43	12.9	.135	1.01
6	6.125	5.959	.083	27.9	6.10	18.2	.194	1.45
8	8.125	7.907	.109	49.1	10.6	31.8	.341	2.55

TABLE 14.2e. Dimensions and Physical Characteristics of Copper Tube: ACR (Air-Conditioning and Refrigeration Field Service)

Nominal or Standard Size, inches		Nominal dimensions, inches			Calculated values (based on nominal dimensions)				
		Outside diameter	Inside diameter	Wall thickness	Cross sectional area of bore, sq. inches	External surface, sq. ft. per linear ft.	Internal surface, sq. ft. per linear ft.	Weight of tube only, pounds per linear ft.	Volume of tube, cu. ft. per linear ft.
1/8	A	.125	.065	.030	.00332	.0327	.0170	.0347	.00002
3/16	A	.187	.128	.030	.0129	.0492	.0335	.0575	.00009
1/4	A	.250	.190	.030	.0284	.0655	.0497	.0804	.00020
	D	.250	.200	.025	.0314	.0655	.0524	.0680	.00022
5/16	A	.312	.248	.032	.0483	.0817	.0649	.109	.00034
3/8	A	.375	.311	.032	.076	.0982	.0814	.134	.00053
	D	.375	.315	.030	.078	.0982	.0821	.126	.00054
1/2	A	.500	.436	.032	.149	.131	.114	.182	.00103
	D	.500	.430	.035	.145	.131	.113	.198	.00101
5/8	A	.625	.555	.035	.242	.164	.145	.251	.00168
	D	.625	.545	.040	.233	.164	.143	.285	.00162
3/4	A	.750	.680	.035	.363	.196	.178	.305	.00252
	D	.750	.666	.042	.348	.196	.174	.362	.00242
7/8	A	.875	.785	.045	.484	.229	.206	.455	.00336
	D	.875	.785	.045	.484	.229	.206	.455	.00336
1 1/8	A	1.125	1.025	.050	.825	.294	.268	.655	.00573
	D	1.125	1.025	.050	.825	.294	.268	.655	.00573
1 3/8	A	1.375	1.265	.055	1.26	.360	.331	.884	.00875
	D	1.375	1.265	.055	1.26	.360	.331	.884	.00875
1 5/8	A	1.625	1.505	.060	1.78	.425	.394	1.14	.0124
	D	1.625	1.505	.060	1.78	.425	.394	1.14	.0124
2 1/8	D	2.125	1.985	.070	3.09	.556	.520	1.75	.0215
2 5/8	D	2.625	2.465	.080	4.77	.687	.645	2.48	.0331
3 1/8	D	3.125	2.945	.090	6.81	.818	.771	3.33	.0473
3 5/8	D	3.625	3.425	.100	9.21	.949	.897	4.29	.0640
4 1/8	D	4.125	3.905	.110	12.0	1.08	1.02	5.38	.0833

A = Annealed Temper, D = Drawn Temper

TABLE 14.2f. Dimensions and Physical Characteristics of Copper Tube: Medical Gas, K and L

Nominal or standard size, inches		Nominal dimensions, inches			Calculated values (based on nominal dimensions)			
		Outside diameter	Inside diameter	Wall thickness	Cross sectional area of bore, sq. inches	Internal surface, sq. ft. per linear ft.	Weight of tube only, pounds per linear ft.	Volume of tube, cu. ft. per linear ft.
¼	K	.375	.305	.035	.073	.0789	.145	.00051
	L	.375	.315	.030	.078	.0825	.126	.00054
⅜	K	.500	.402	.049	.127	.105	.269	.00088
	L	.500	.430	.035	.145	.113	.198	.00101
½	K	.625	.527	.049	.218	.130	.344	.00151
	L	.625	.545	.040	.233	.143	.285	.00162
⅝	K	.750	.652	.049	.334	.171	.418	.00232
	L	.750	.666	.042	.348	.174	.362	.00242
¾	K	.875	.745	.065	.436	.195	.641	.00303
	L	.875	.785	.045	.484	.206	.455	.00336
1	K	1.125	.995	.065	.778	.261	.839	.00540
	L	1.125	1.025	.050	.825	.268	.655	.00573
1¼	K	1.375	1.245	.065	1.222	.326	1.04	.00845
	L	1.375	1.265	.055	1.26	.331	.884	.00873
1½	K	1.625	1.481	.072	1.72	.388	1.36	.0120
	L	1.625	1.505	.060	1.78	.394	1.14	.0124
2	K	2.125	1.959	.083	3.01	.522	2.06	.0209
	L	2.125	1.985	.070	3.09	.520	1.75	.0215
2½	K	2.625	2.435	.095	4.66	.638	2.93	.0323
	L	2.625	2.465	.080	4.77	.645	2.48	.0331
3	K	3.125	2.907	.109	6.64	.761	4.00	.0461
	L	3.125	2.945	.090	6.81	.761	3.33	.0473
3½	K	3.625	3.385	.120	9.00	.886	5.12	.0625
	L	3.625	3.425	.100	9.21	.897	4.29	.0640
4	K	4.125	3.857	.134	11.7	1.01	6.51	.0811
	L	4.125	3.905	.110	12.0	1.02	5.38	.0832
5	K	5.125	4.805	.160	18.1	1.26	9.67	.126
	L	5.125	4.875	.125	18.7	1.28	7.61	.130
6	K	6.125	5.741	.192	25.9	1.50	13.9	.180
	L	6.125	5.854	.140	26.8	1.53	10.2	.186
8	K	8.125	7.583	.271	45.2	1.99	25.9	.314
	L	8.125	7.725	.200	46.9	2.02	19.3	.325